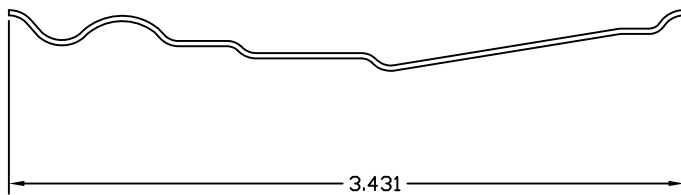


NOTE:
 1/16" TOLERANCE
 ALLOWED FROM CENTERLINE
 FOR EMBOSMENT LOCATIONS
 TOP TO BOTTOM
 AND SIDE TO SIDE.

NOTE:
 THIS LAYOUT BASED ON:
 3'0" X 6'8" EMBOSSED DOOR
 FOR 7'0 DOORS
 EMBOSMENT LOCATION
 DIFFERENCE IS SPLIT BETWEEN
 TOP AND BOTTOM RAILS

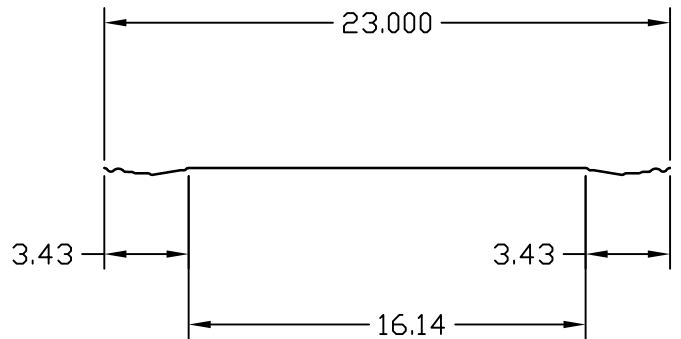
EMBOSSMENT PROFILE
SECTION A-A

SCALE 16X



EMBOSSMENT
SECTION B-B

SCALE 2X
 ALL DIMENSIONS (T.S.C.) TO SHARP CORNER



2 PANEL HIGH DEF (HD) SQUARE
 EMBOSMENT OPTION
 FOR STEEL DOORS

DWG#	II-20A
DATE	2-4-10
NAME	KRB
SECTION	II
PAGE	20A